

FIG.1

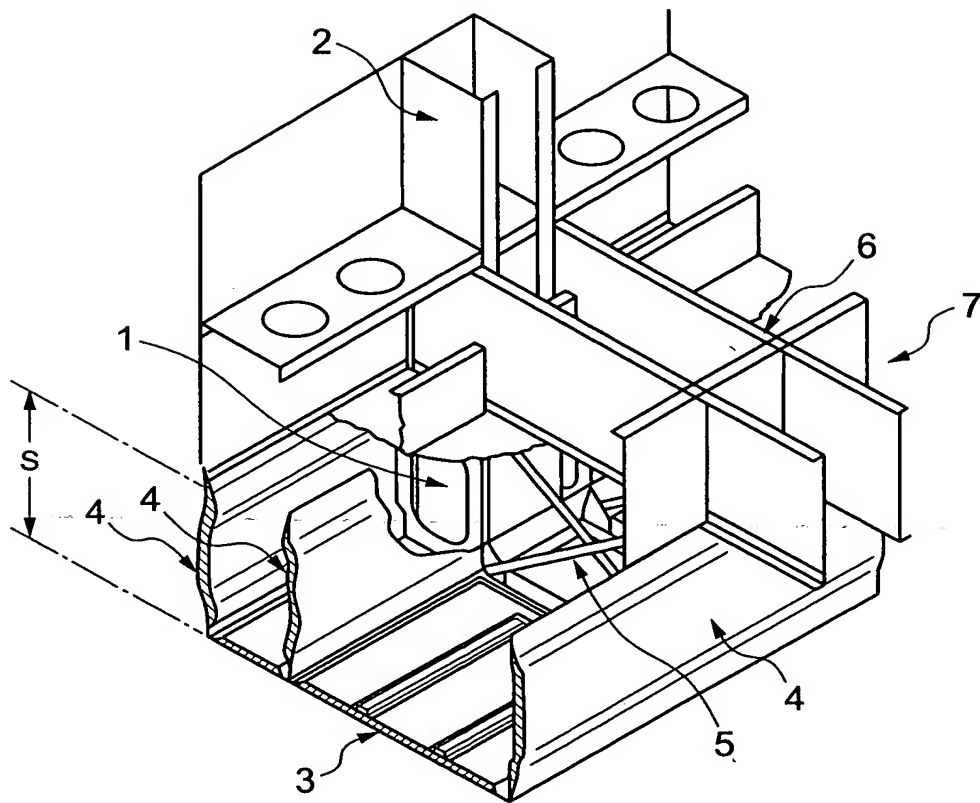


FIG. 2

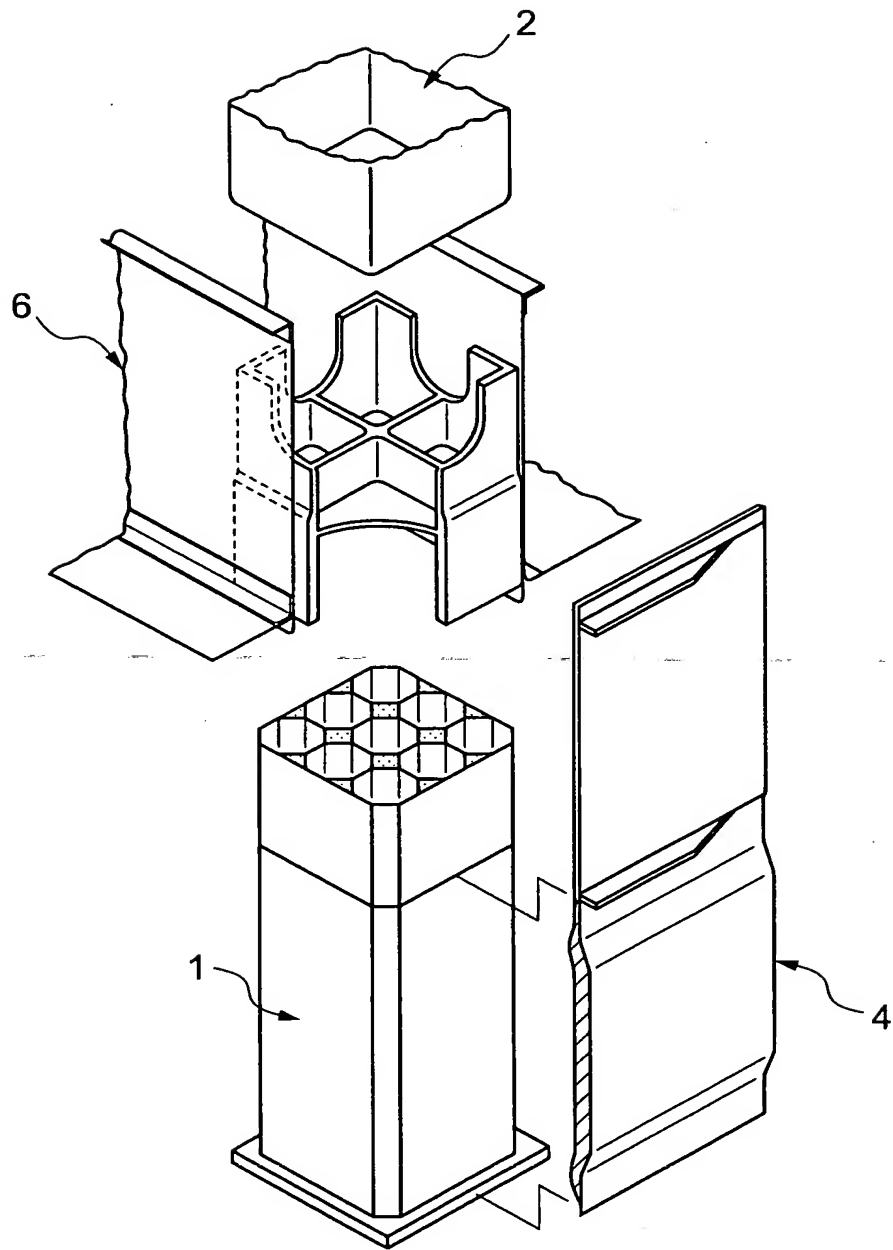


FIG. 3

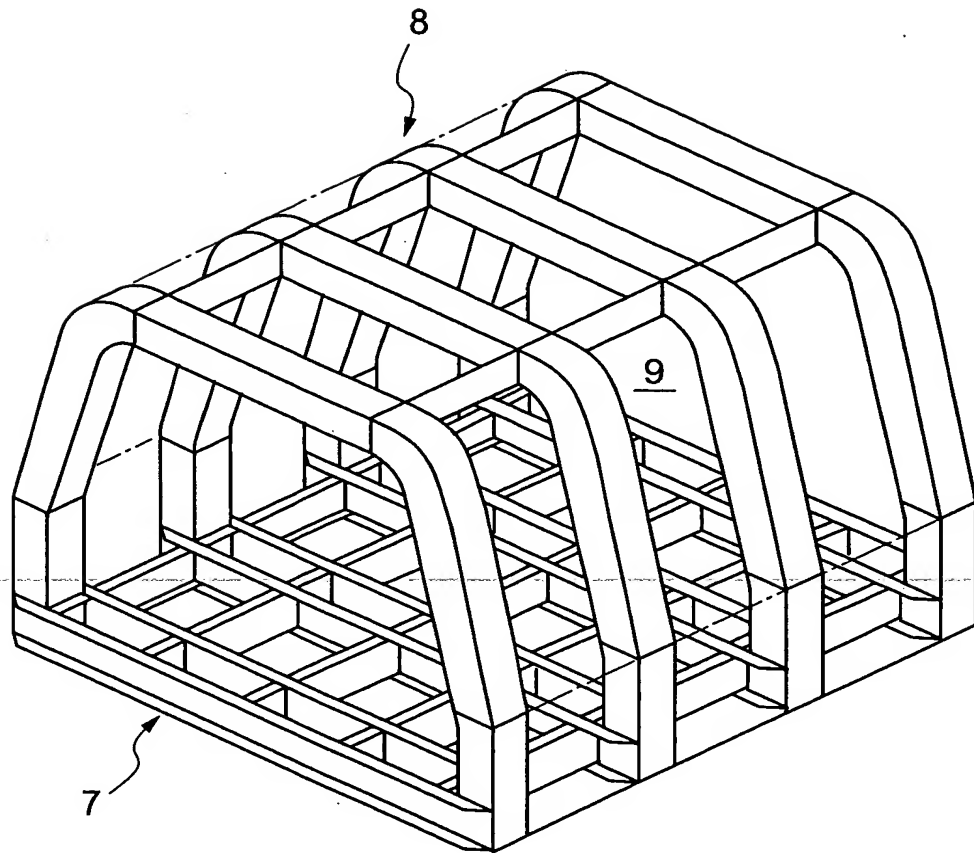


FIG. 4

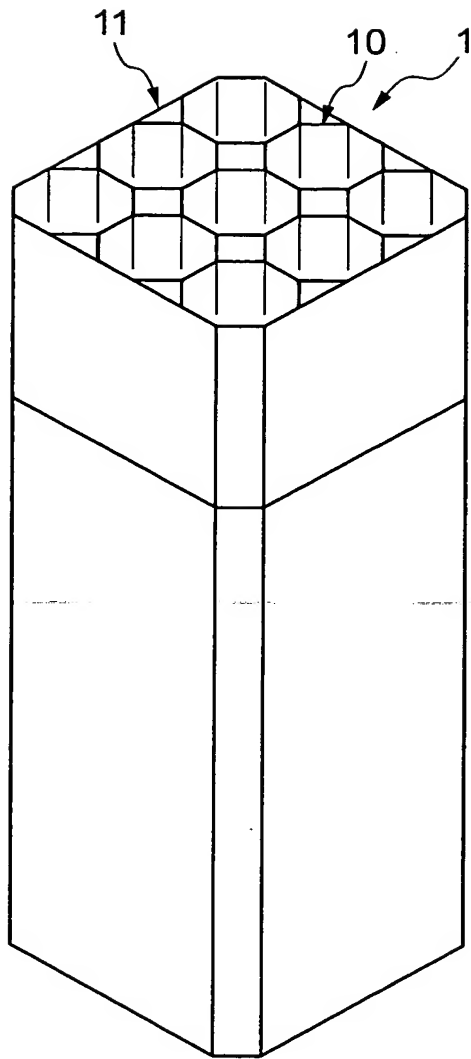


FIG. 5

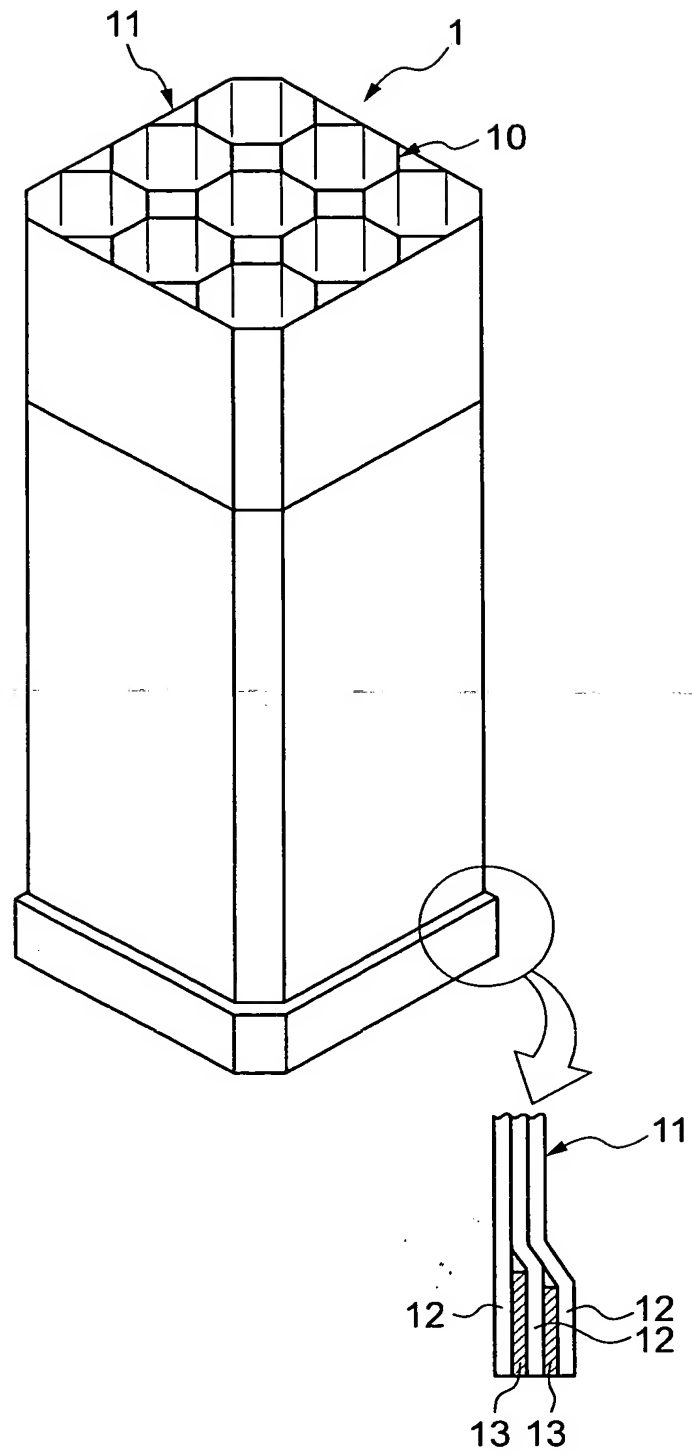


FIG. 6

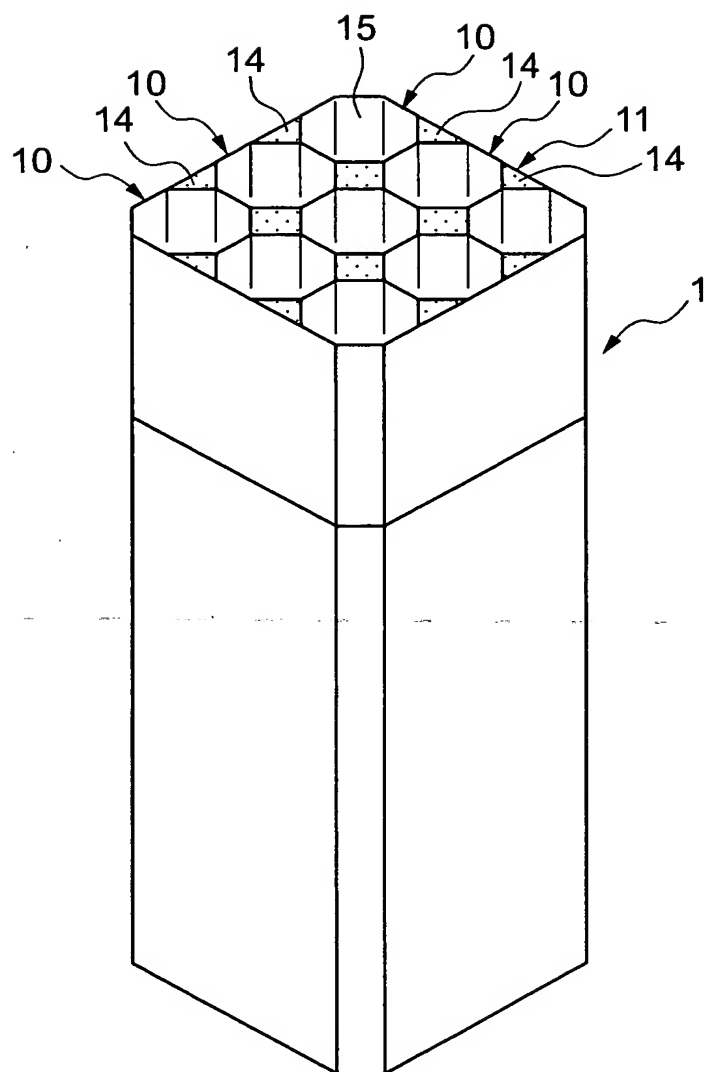


FIG. 7

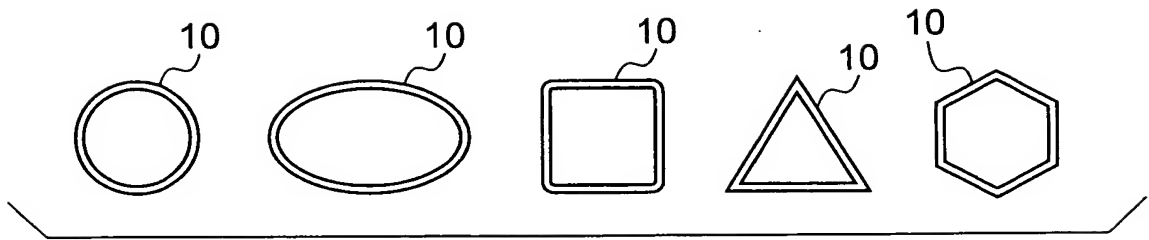


FIG. 8

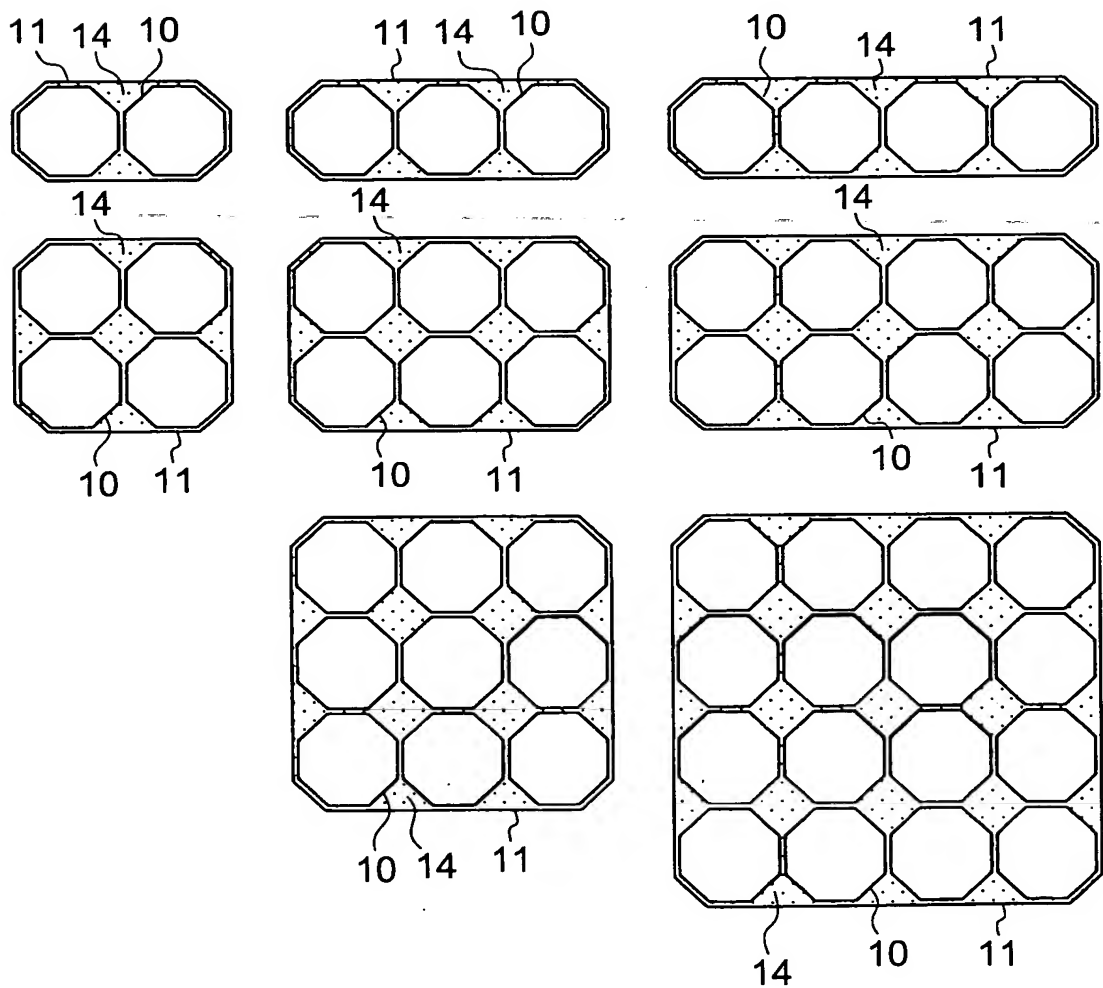


FIG. 9

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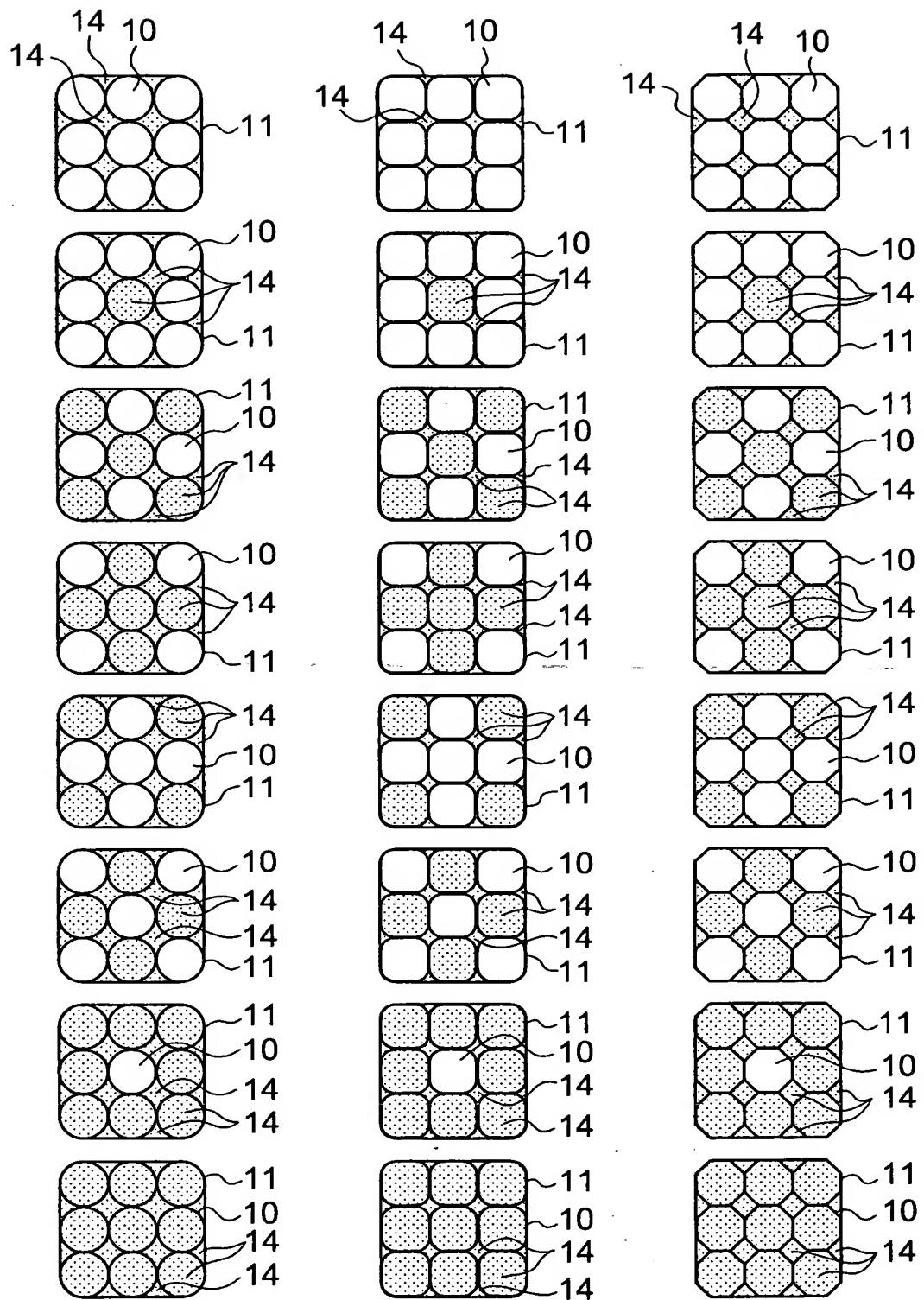


FIG. 10

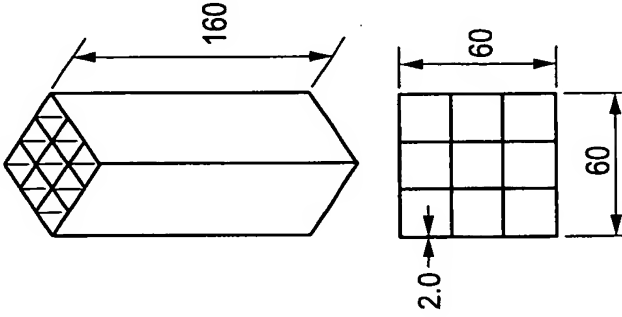
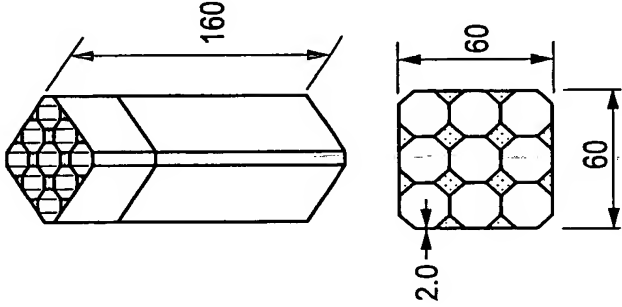
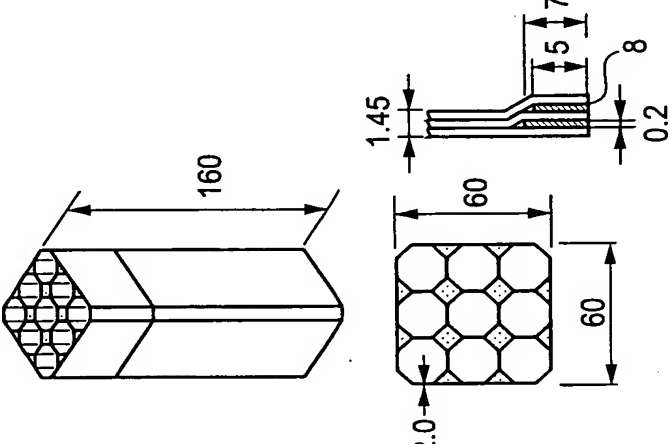
	CONVENTIONAL EXAMPLE	EMBODIMENT 1	EMBODIMENT 2
CONFIGURATION	<ul style="list-style-type: none"> • 9 SQUARE TUBES • CLOSE INTERSECTION TYPE 	<ul style="list-style-type: none"> • 9 OCTAGONAL TUBES • FOAMING MATERIAL INSERTED IN INTERSECTIONS 	<ul style="list-style-type: none"> • 9 OCTAGONAL TUBES • FOAMING MATERIAL INSERTED IN INTERSECTIONS • END RELEASE FILM
			

FIG. 11

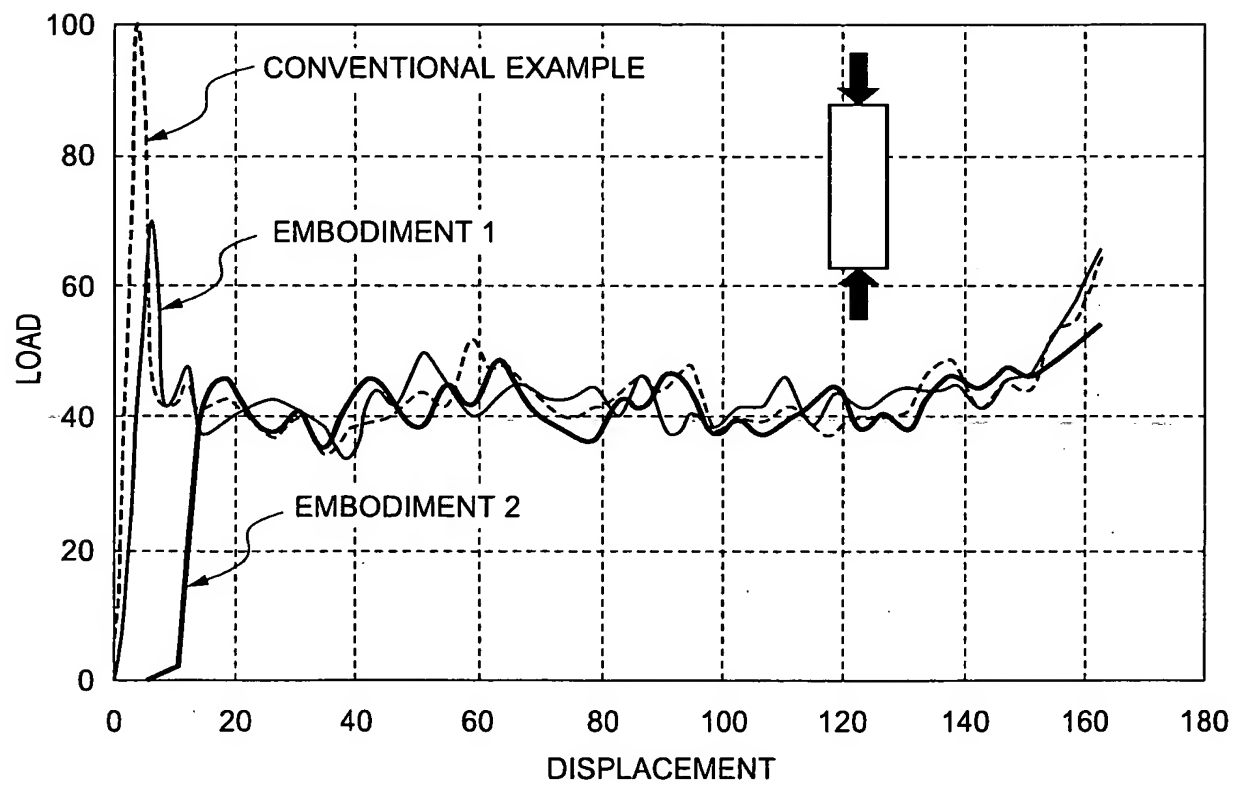


FIG. 12

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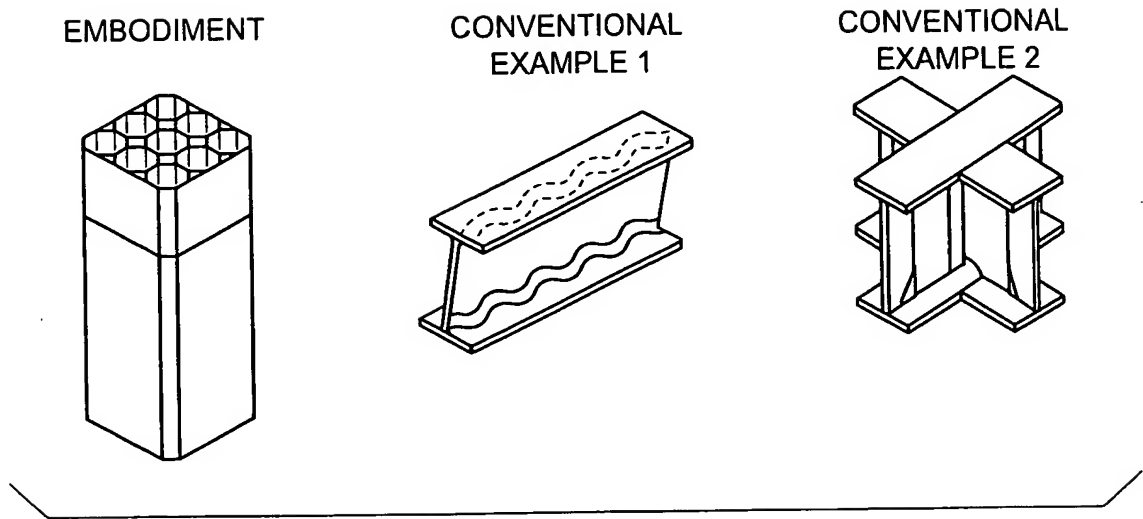


FIG.13

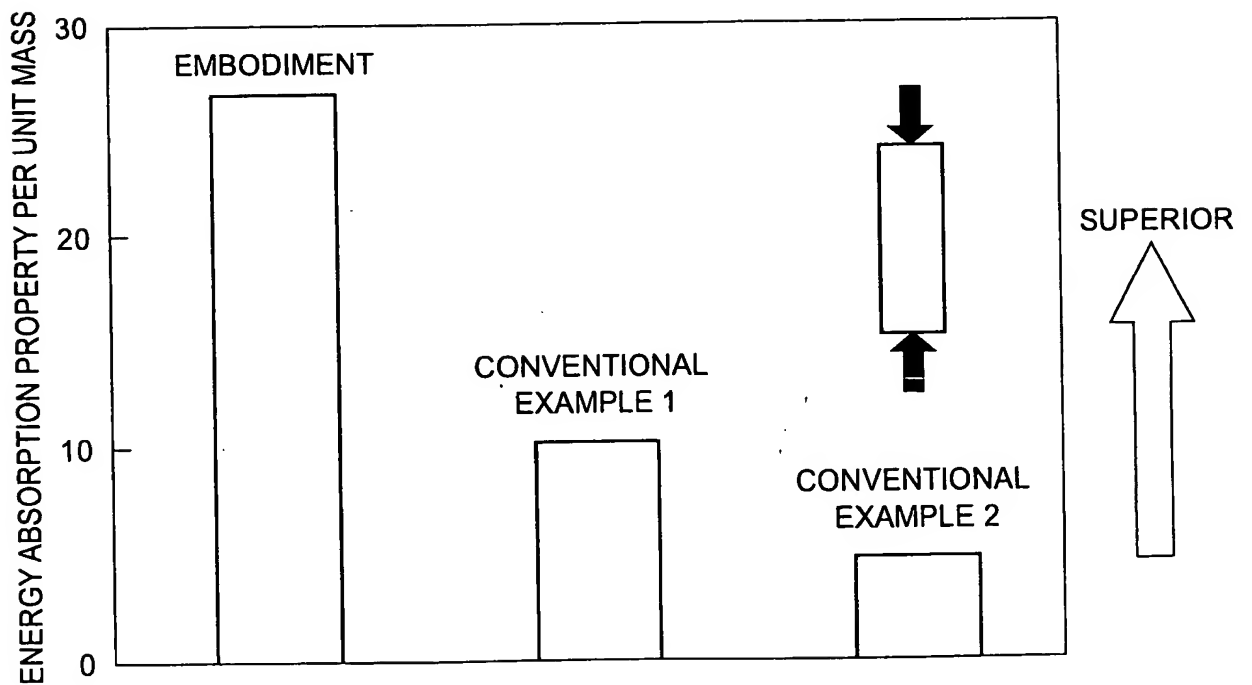


FIG.14

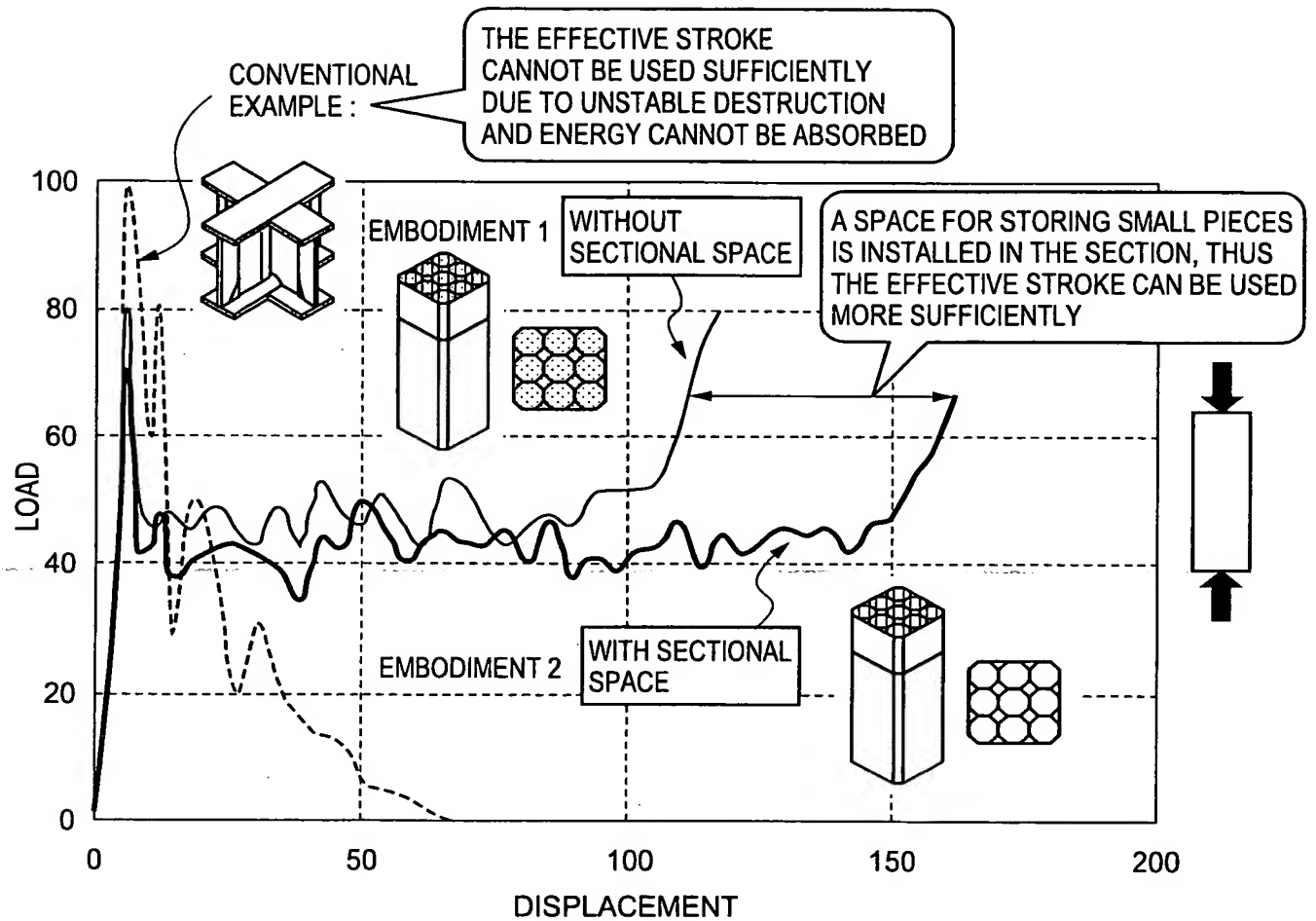


FIG. 15

FIG. 16

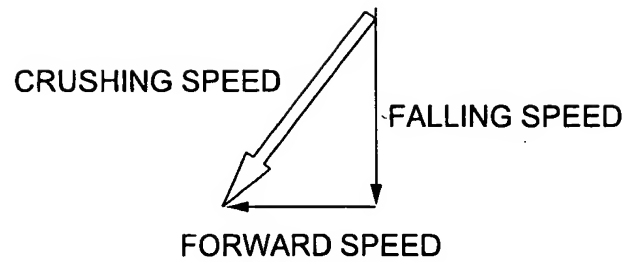
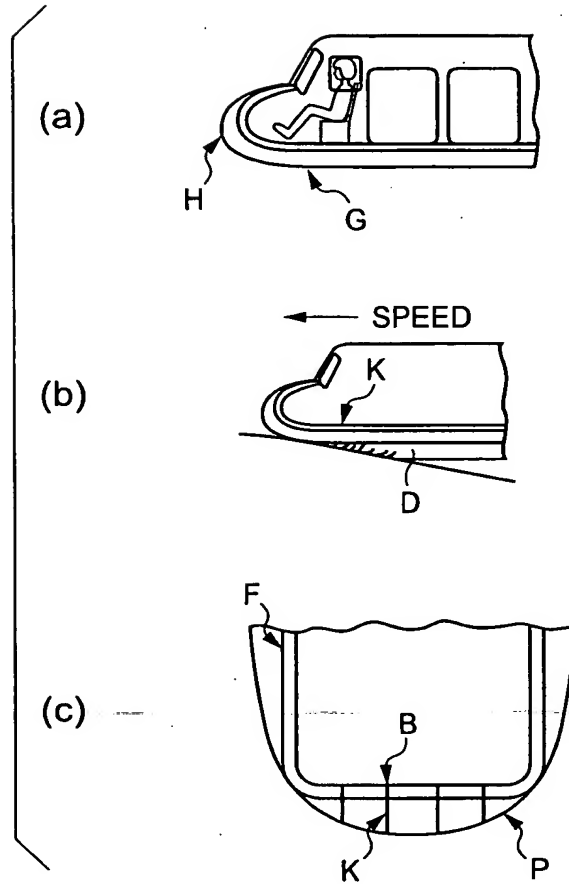


FIG. 17

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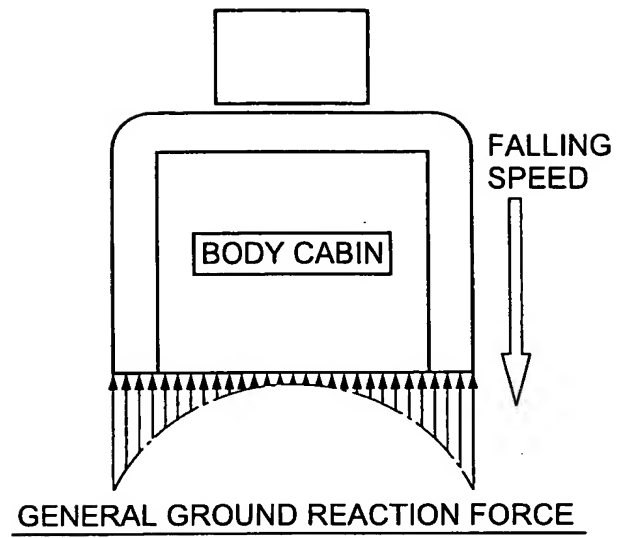


FIG. 18

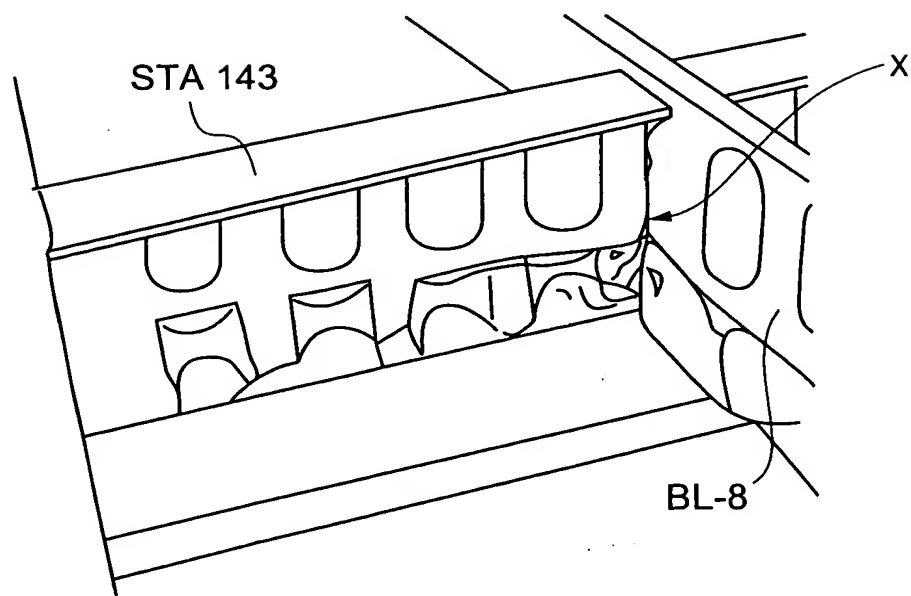


FIG. 19



FIG. 20

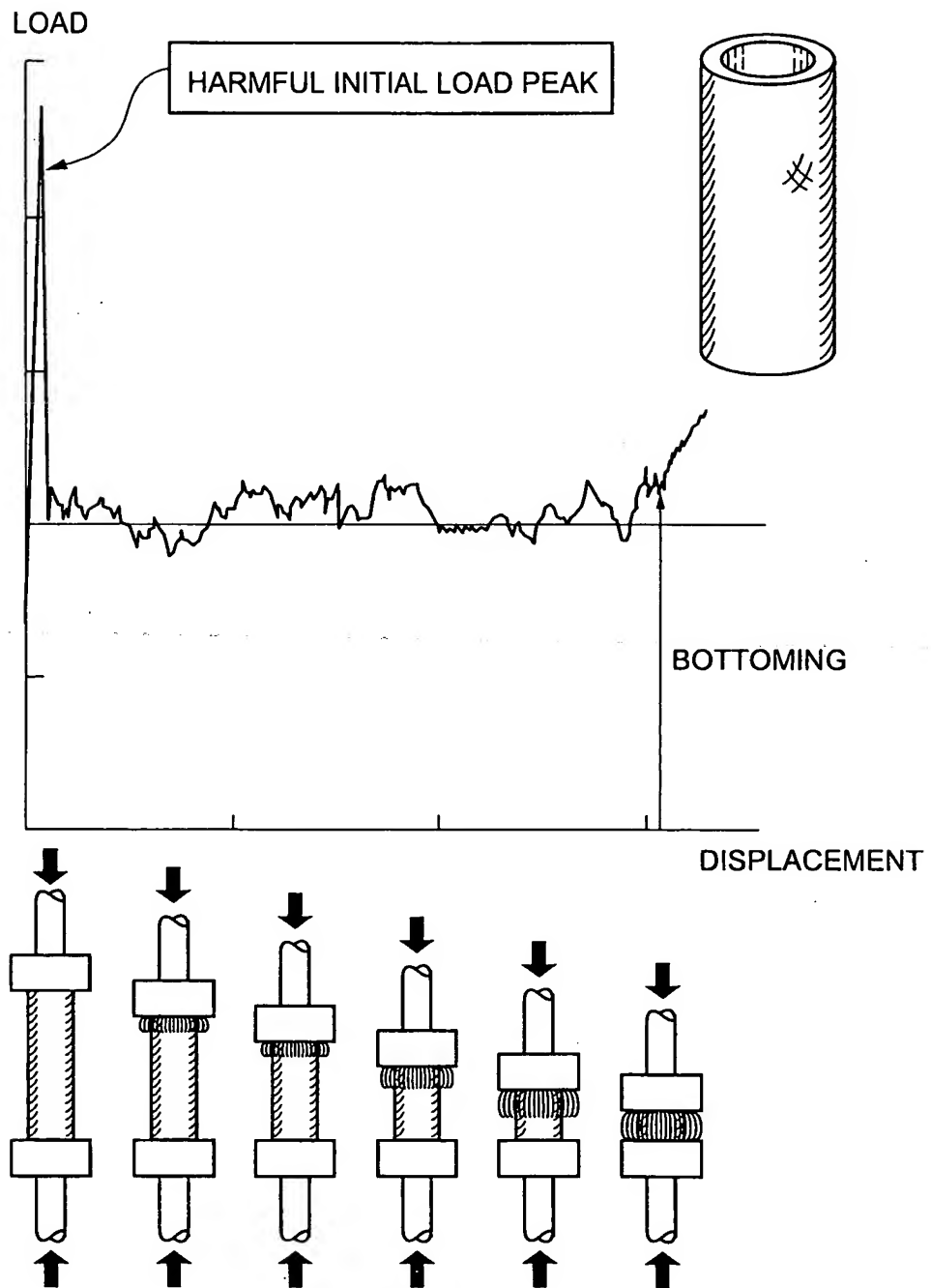


FIG. 21